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# Technical Bulletin

Potential Desuperheater Water Leak

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In a few cases, as we brazed the joint on the water side of the Desuperheater, the technician may have overheated the coax manufacturer's braze joint. The potential leak location is shown below. If there is a leak, it can be re-soldered with a solder similar to StayBrite 8 and a general purpose flux at the point noted as "solder joint" on the exaggerated view illustration below (also shown in the view at the bottom of the page as "potential leak location"). This will not change the integrity of the vent on the double wall coax.

**The Desuperheater coax does not need to be replaced.**

Any unit serial number before M10060414 is suspect for a potential leak; units manufactured after this serial number include a change in process, which will avoid future leaks due to the factory braze joint. This repair will be covered under the normal warranty process.

